

DANA 300 TWIN-STICK

DANA 20 INTERNATIONAL TWIN-STICK

JEEP D-300 (5/8" PIVOT BOLT) P.N. D300J

INTERNATIONAL D-20 P.N. D20IH

INTERNATIONAL D-300 (1/2" PIVOT BOLT) P.N. D300IH

STEP 1: REMOVE ALL OF THE STOCK SHIFTER AND LINKAGE.

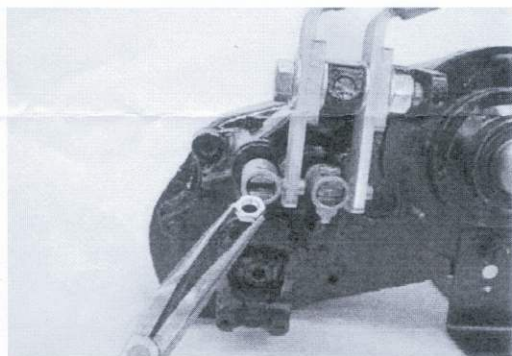
***** MAKE SURE THAT ALL MOVING PARTS ARE WELL LUBRICATED WITH HEAVY GREASE**

STEP 2: INSTALL SHIFT-ROD INTERFACE BLOCK ON PASSENGER SIDE SHIFT-ROD, WITH PEG POINTING TOWARD THE DRIVERS SIDE. INSERT 3/8 NUT, INSTALL AND TIGHTEN 1/4" BOLT.

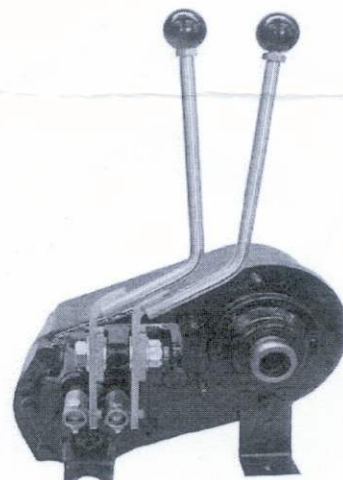
STEP 3: POSITION PASSENGER SIDE SHIFTER ON PEG, INSTALL BOLT FROM PASSENGER SIDE WITH ONE WASHER ON EACH SIDE OF THE SHIFTER.

STEP 4: REPEAT STEPS 2 & 3 ON DRIVERS SIDE SHIFTER.

STEP 5: INSTALL NUT ON PIVOT BOLT, TIGHTEN AS TIGHT AS POSSIBLE, BACK OFF NUT JUST FAR ENOUGH TO ALLOW SHIFTER RODS TO MOVE, BUT NOT LOOSE.



* DANA-300J SHOWN



NOTE: THIS IS AN AFTERMARKET PART THAT CAN BE USED IN MANY DIFFERENT APPLICATIONS, WITH MANY DIFFERENT TRANSMISSION COMBINATIONS, IN MANY DIFFERENT MODELS OF VEHICLES. IT IS REASONABLE TO EXPECT THAT SOME TRIMMING OF THE FLOOR, OR ADJUSTMENTS TO THE SHIFTERS MIGHT BE REQUIRED IN SOME APPLICATIONS.

ADJUSTMENTS: THE SHIFTER RODS CAN BE EASILY ADJUSTED BY GENTLE HEATING WITH A PROPANE TORCH TO A DULL RED AT THE POINT WHERE THEY REQUIRE BENDING. DO NOT OVER HEAT, JUST BARELY RED. KEEP IN MIND THAT THIS WILL CAUSE DISCOLORING OF THE METAL, SO ALL "ADJUSTMENTS" SHOULD BE MADE ON A PART OF THE SHIFTER THAT WILL BE COVERED BY THE BOOT.



WARRANTY:
1 YEAR MATERIALS AND WORKMANSHIP